

# HOT MELT ADHESIVE GUIDE

ADHESIVE GUIDE		EVA GRANULES						EVA CARTRIDGE		PUR		
		263428	AHM020	AHM220	AHM030	AHM230	AHM040	AHM060	AHM050	AHM055	AHM325	AHM320
Application	Straight-line Edgebanding	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Shaped & Hand Held Edgebanding	✓	-	✓	-	✓	✓	✓	-	-	-	-
	Soft-forming	-	✓	✓	✓	✓	-	✓	-	-	-	-
	Application Temperature	160° - 180°	190° - 200°	190° - 210°	180° - 200°	190° - 210°	130° - 150°	190° - 210°	210° - 230°	211° - 230°	130° - 150°	130° - 150°
	Feed Speed m/min	5 - 15	15+		8 - 15		Hand Fed	8 - 15	8 - 20	8 - 20	8+	8+
Substrates	Melamine & Polyester	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Wood Veneers Fleeced	✓	✓	✓	✓	✓	✓	✓			✓	✓
	Thick Wood Veneers	✓	✓	✓	✓	✓	-	✓	✓	✓	✓	✓
	Solid Wood Lippings	✓	✓	✓	✓	✓	-	✓	✓	✓	✓	✓
	PVC/ABS/Acrylic PP 1mm or less	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	PVC/ABS/Acrylic PP 1mm or above	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	High Pressure Laminate (HPL)	-	-	-	-	-	-	-	-	-	✓	✓
Colour	Opaque	✓	-	✓	-	-	-	-			-	-
	Natural	-	✓	-	✓	✓	✓	✓	✓	-	✓	✓
	White	-	✓	-	-	-	-	✓	-	-	-	-
	Black	-	✓	-	-	-	-	✓	-	-	-	-
Packaging	Format	Granules	Granules	Granules	Granules	Granules	Granules	Granules	63mm dia.	63mm dia.	63mm dia.	2kg block
	Size	3kg	5kg, 25kg	5kg, 20kg	5kg, 25kg	5kg, 20kg	5kg, 20kg	5kg, 25kg	45 p/box	45 p/box	6 p/box	4 p/box